

Introduction

Purpose

This guide explains how to use **Unified Change Management** to manage updates to change-controlled items—release, revision, and obsolescence—throughout the product lifecycle. It showcases a unified approach that brings together **Change Requests** and **Change Orders** to streamline identification, approval, implementation, and validation, with seamless carry-forward of data across the process.

It demonstrates how configurable change workflows, broad item-type support, enhanced visibility (assignments and status), and user-friendly impact analysis can be tailored to your organization's processes.

